



PRODUCT SUPPORT BULLETIN BULLETIN NO. 324

DATE: **September 25, 2000**

MACHINE: **Hydra-Spikers Model B, Super B and B-2.**

SERIAL

NUMBER(S): **Model B - S/N 129 and up
Super B and B-2 Hydra-Spikers - All**

SUBJECT: **Compression Spring, Gun Exchange Program**

We are pleased to announce, **NORTH AMERICAN EQUIPMENT SALES** will now be NORDCO's authorized rebuild facility for NORDCO Model B, Super B and B-2 Compression Spring Gun Assemblies.

This action was taken to keep costs to our customers as low as possible while maintaining the same high quality standards. More components will be rebuilt to like-new standards, instead of replacing with new components, as was done in the past. The driving cylinder will get a new rod, piston and packing kit. The jaw mounting will no longer be a new part; it will be renewed and rebushed. Feeder Frames and Trays are built up with wear resistant material and finished to OEM tolerances, and all new bushings are installed. Feed Cylinder springs are replaced with new springs, the cylinder is repacked and tested. New Compression Jaw Springs, Rod Eyes, Knurled Anvils, 5/8 Straight Jaws and Breakaway Pusher Block Assemblies are installed. The assembly is then inspected, pressure tested and painted. A Warranty sticker will be affixed to each gun assembly, with shipped date noted.



These Gun Assemblies will be readily available for “Exchange”. Orders are to be placed with the NORDCO Parts Department. Part Numbers are as follows:

90440511 LH Compression Spring Gun

90440512 RH Compression Spring Gun

If your gun assemblies have not yet been upgraded from “extension jaw springs” to “compression jaw springs”, it can be done along with your rebuild by adding P/N 98440037 to your order. This conversion would include modifying your feeder frame, tray and jaw mounting, as well as, adding the correct stabilizer bracket.

When placing the order for an “Exchange Gun”, you will be given a return authorization number to reference when sending in your core assembly.

The core assembly is to be sent directly to **NORTH AMERICAN EQUIPMENT SALES, 350 Memorial Drive, Nicholasville, KY 40356**. Our goal is to have these units in stock for immediate delivery, for ease of field replacement. In order to achieve this, we require your core assembly be returned within 30 days of receipt of your “Exchange” Gun and identified with your return authorization number. All cores not received within 30 days are subject to a core charge. If any component in your core assembly is not rebuildable, NORDCO will contact you. We will require a suitable replacement for the component beyond economical repair, within 30 days or you will be charged the price of a new component.

Please contact your NORDCO Representative or the NORDCO Parts Dept. for pricing and availability.